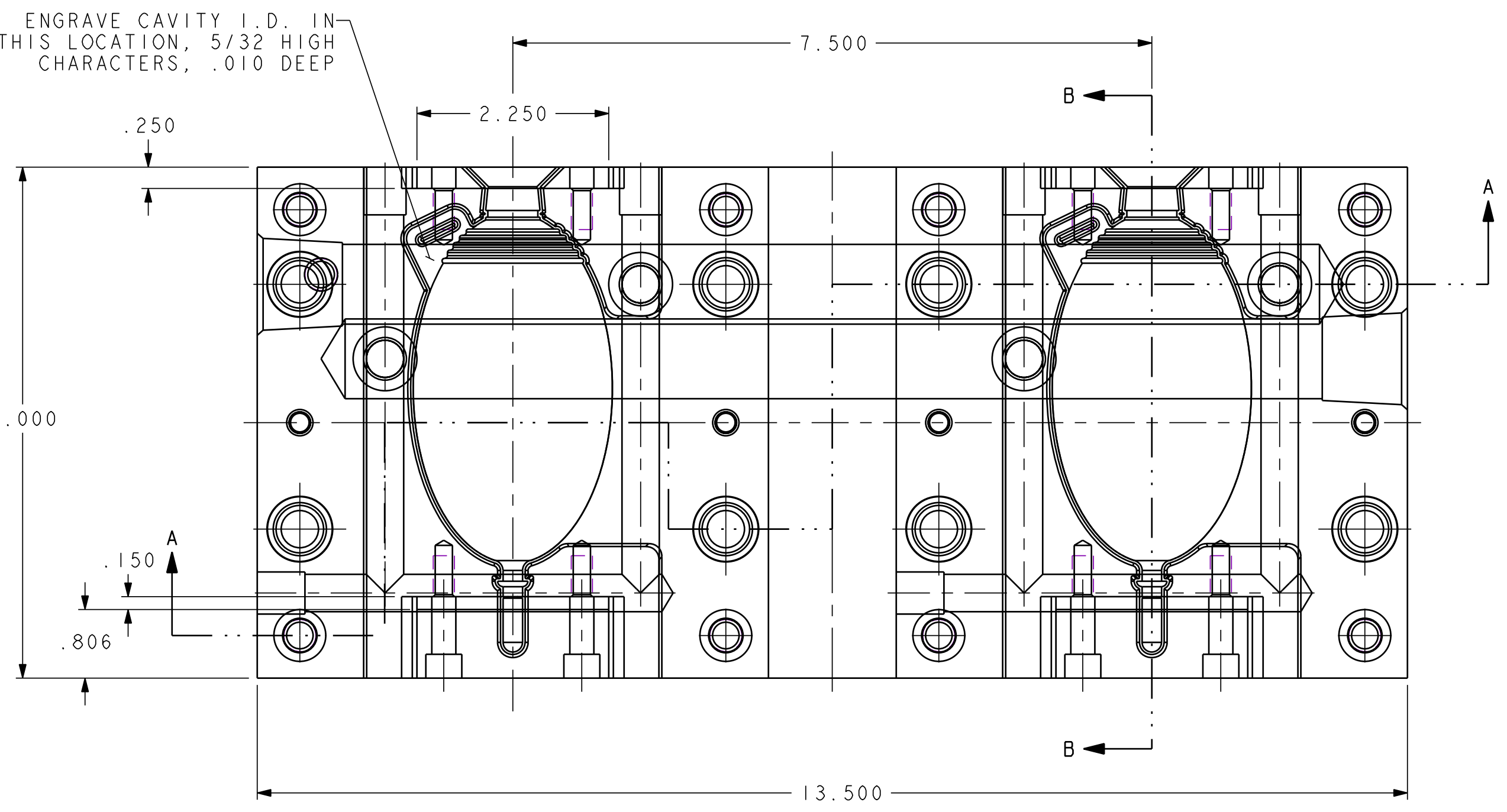
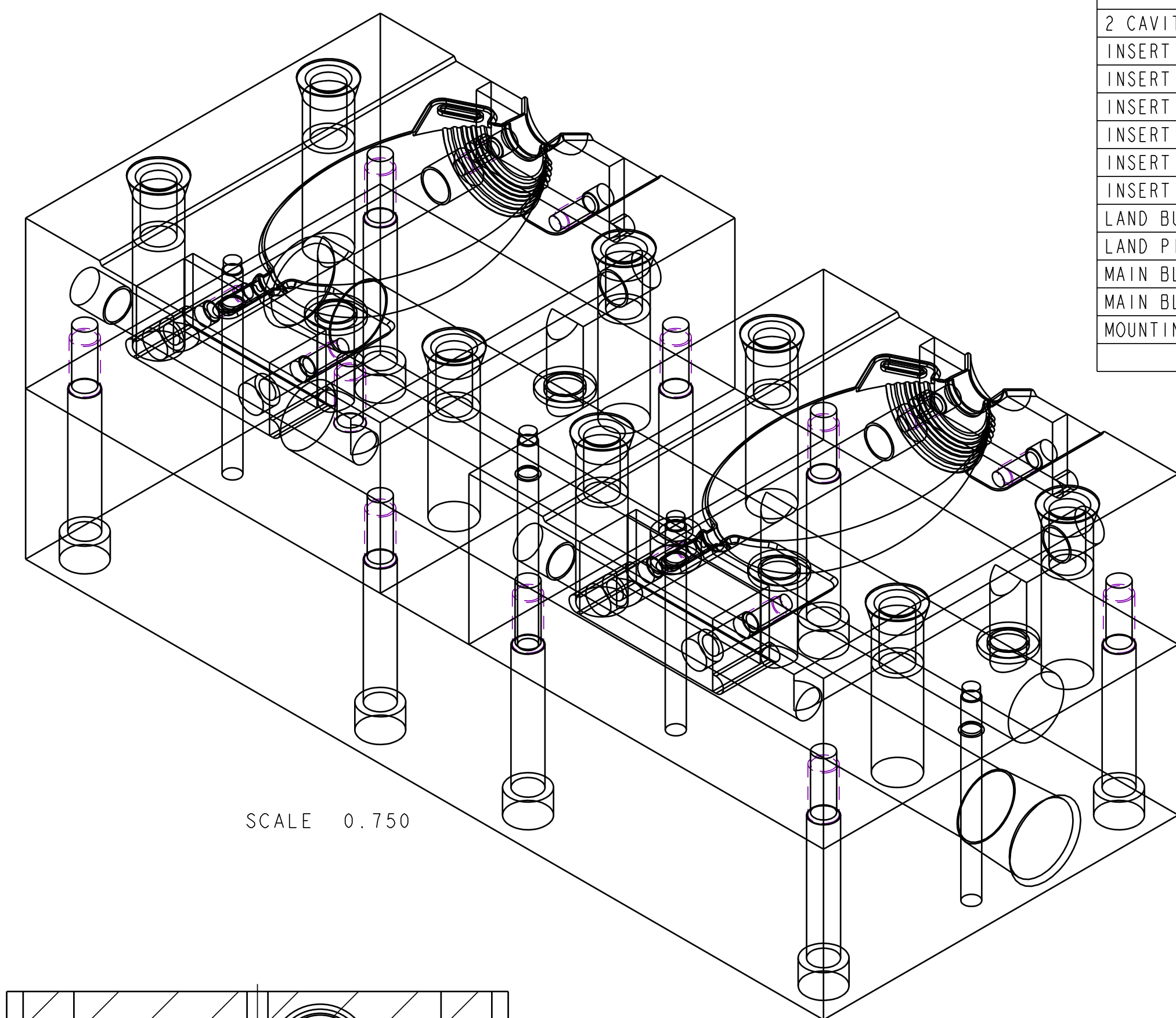
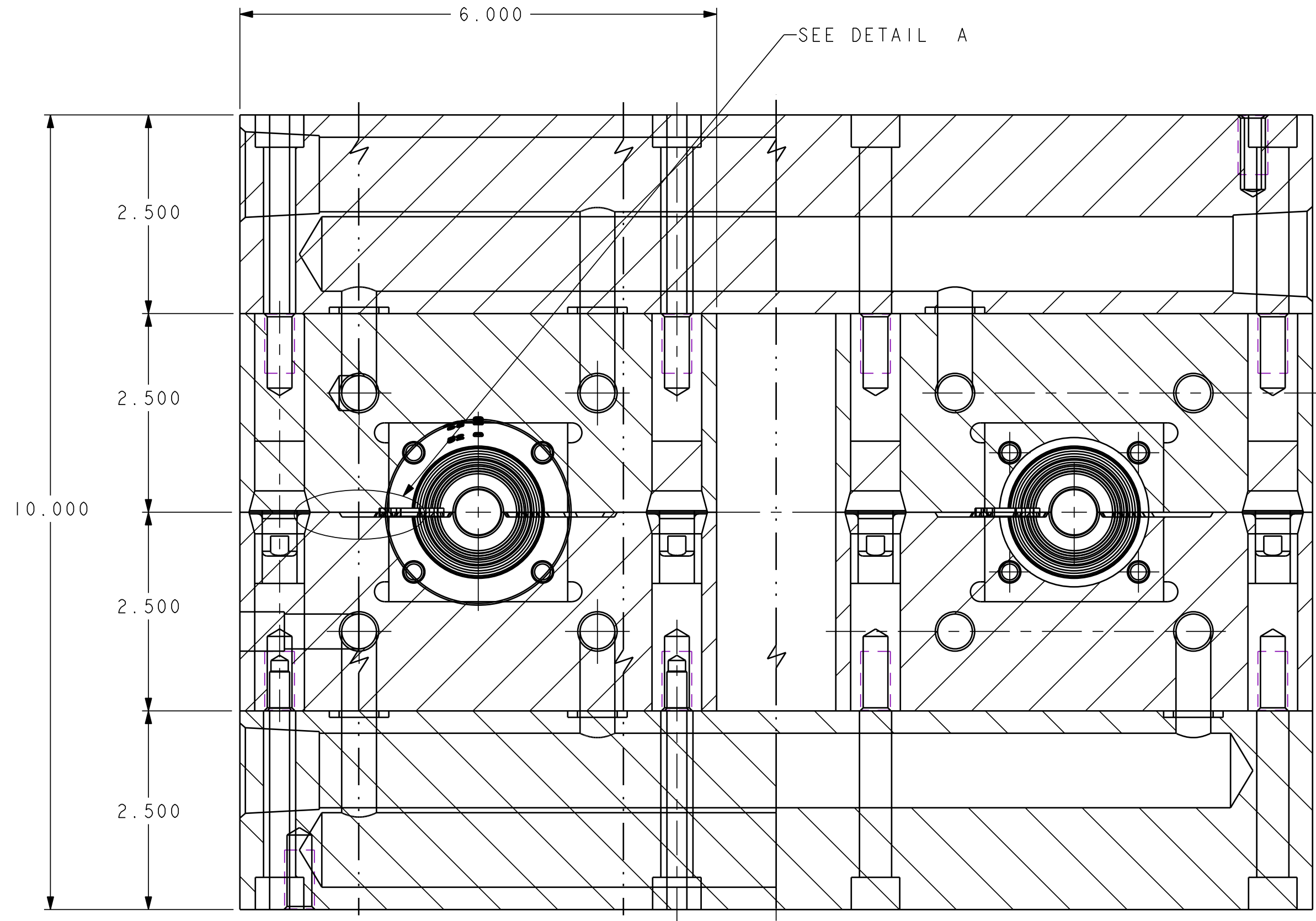


RESERVOIR_MAIN_ASSY

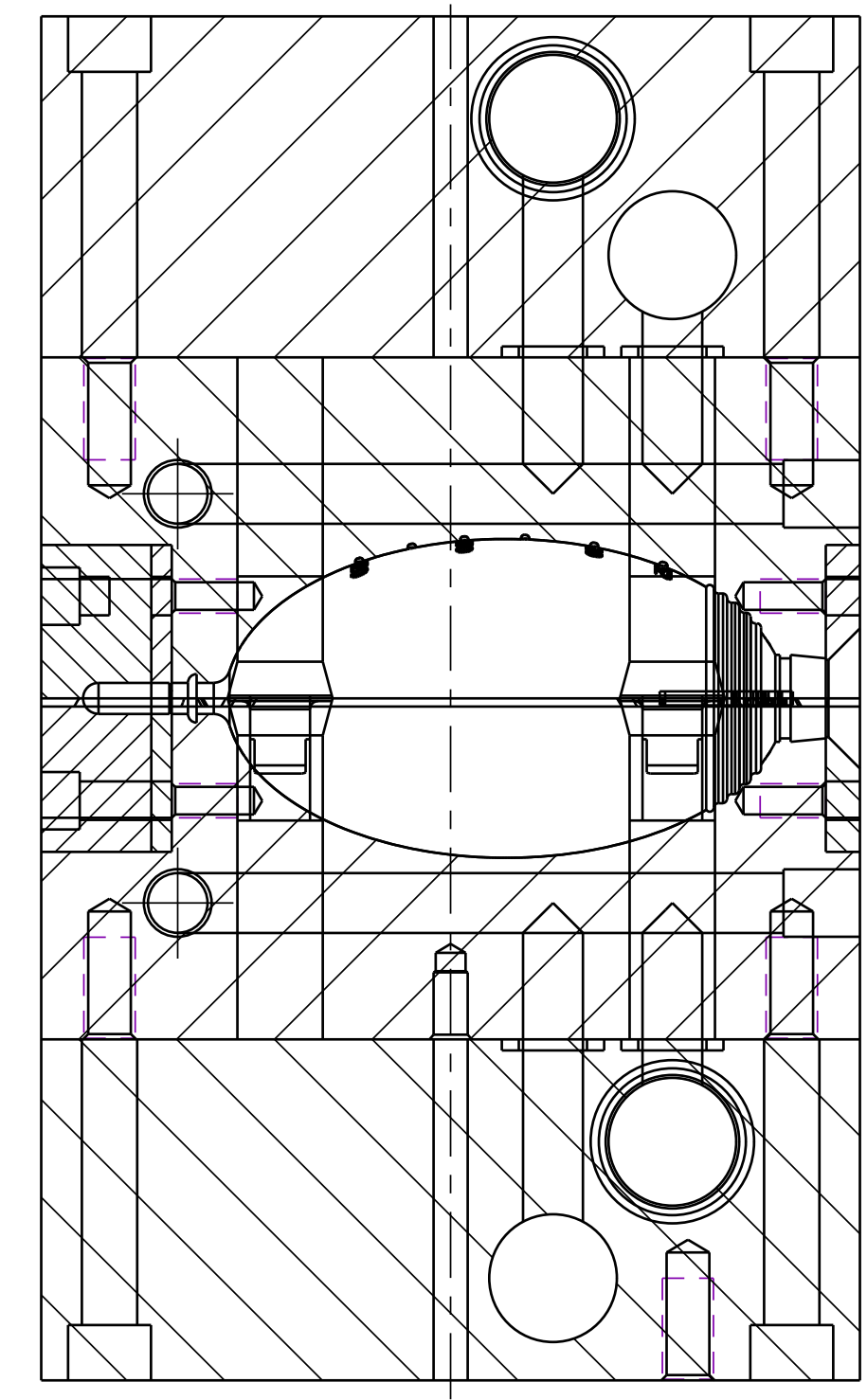
DESCRIPTION	PART/ASSY FILE NAME	QTY
2 CAVITY BLOW MOLD	RESERVOIR_MAIN_ASSY	1
INSERT A-1	RESERVOIR_INS-A1	2
INSERT A-2	RESERVOIR_INS-A2	2
INSERT A-3	RESERVOIR_INS-A3	2
INSERT B-1	RESERVOIR_INS-B1	2
INSERT B-2	RESERVOIR_INS-B2	2
INSERT B-3	RESERVOIR_INS-B3	2
LAND BUSHING	LAND_BUSHING	8
LAND PIN	LAND_PIN	8
MAIN BLOCK A	C-1172-S-1_BLOCK-A	2
MAIN BLOCK B	C-1172-S-1_BLOCK-B	2
MOUNTING PLATE	MOUNTING_PLATE	2
	STARTMOLD	2



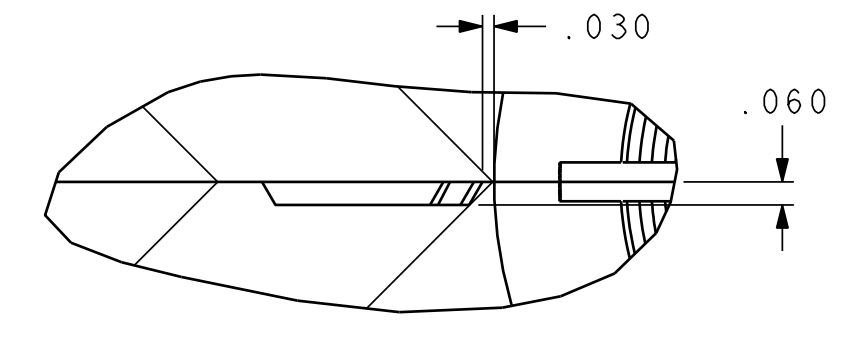
SCALE 0.750



SECTION A-A



SECTION B-B



DETAIL A
SCALE 2.000

BILL OF MATERIAL					
ITEM	QTY	DESCRIPTION	SIZE / P/N	MATERIAL	SOURCE
1	2	INSERT A-1	.352 X 1.125 X 2.250		
2	2	INSERT A-2	.182 X 1.125 X 2.250		
3	2	INSERT A-3			
4	2	INSERT B-1	.352 X 1.125 X 2.250		
5	2	INSERT B-2	.182 X 1.125 X 2.250		
6	2	INSERT B-3			
7	8	LAND BUSHING			
8	8	LAND PIN			
9	2	MAIN BLOCK A	2.500 X 6.000 X 6.000		
10	2	MAIN BLOCK B	2.500 X 6.000 X 6.000		
11	2	MOUNTING PLATE	2.500 X 6.000 X 13.500		

UNSPECIFIED LIMITS OF TOLERANCE
 STRAIGHTNESS AND/OR FLATNESS .005 IN./1 IN.
 CONCENTRICITY .010 TIR
 ANGLES ±1/2° BENDS ±2°
 UNMARKED ANGLES, BENDS AND INTERSECTIONS 90°
 THREADS- EXT. CLASS 2A INT. CLASS 2B
 MOLD FINISH: SPI-SPE, NO. C-1 DRAFT 1°

Pro-FICIENT LLC
612-202-6742

DRAWN BY: S. ALEXANDER

DATE: XXX

DRAWING TYPE:

ENG RELEASE

XXXX

FOR: TBD	REVISION LEVEL: A
PART: XXXX	
DRAWN BY: TBD	
DESCRIPTION: 2 CAVITY BLOW MOLD	
PART MATERIAL: ESTANE 58206	SHRINKAGE FACTOR: .012 IN/IN
CUSTOMER MOLD I.D. # TBD	DRAWING SCALE: 1.0 UNLESS NOTED
PAGE # 1 of 1	SPECTRUM MOLD TECH. JOB # TBD

CAD GENERATED DRAWING
FILE NAME: RESERVOIR_LAYOUT

D